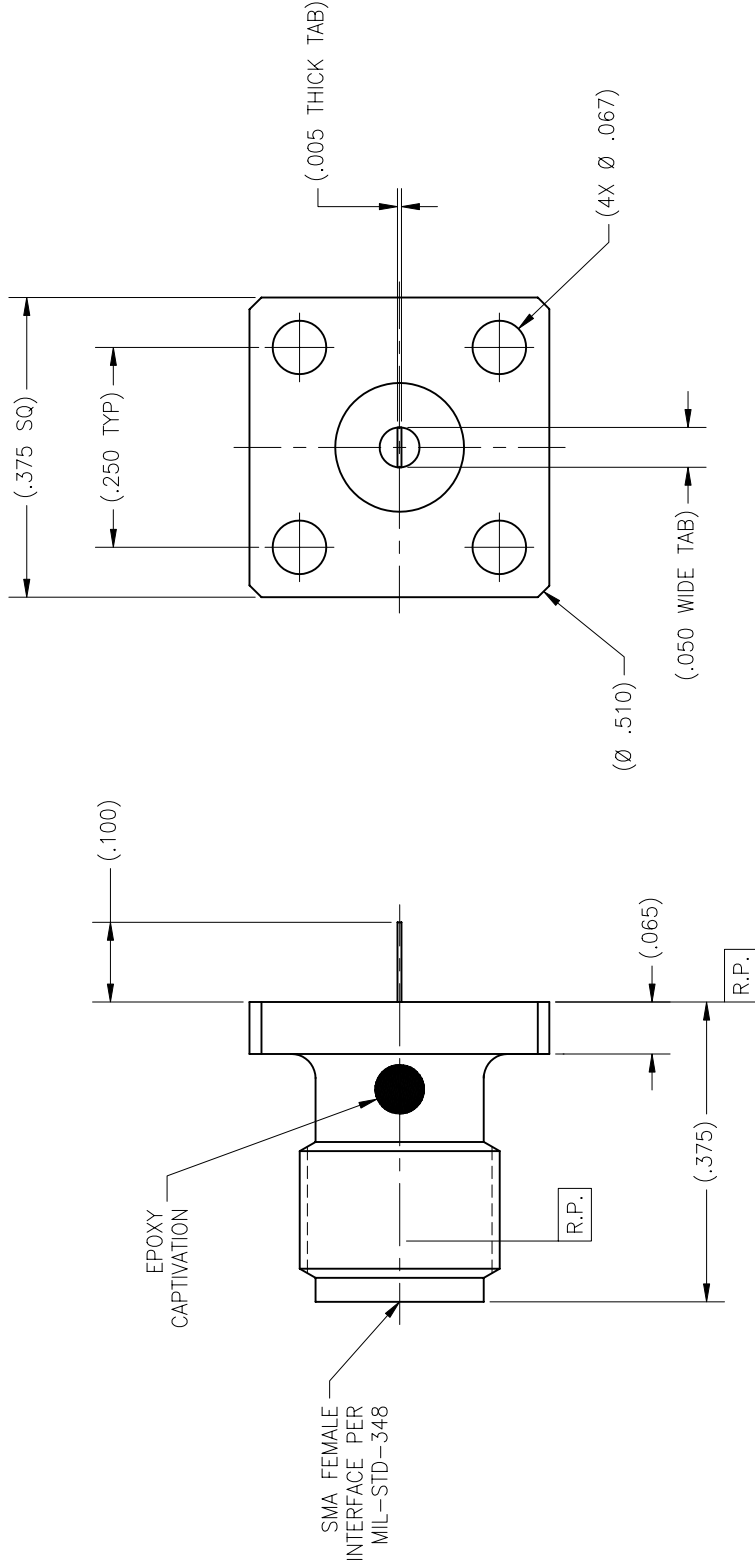


P/N	APPLICABLE NOTE(S)
BASIC	1,2,3
-SF	1,2,3
-CC	1,2,3
-CCSF	1,2,3
-CCCE	1,2,3
-CCCESF	1,2,3

REVISIONS			
ZONE	REV	DESCRIPTION	DATE
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NOTES(S):

- MATERIAL(S):
 - BODY: 303 SST PER ASTM A-582.
 - CENTER CONDUCTOR: BeCu ALLOY C173 PER ASTM B-196.
 - INSULATOR: TEFLON PER ASTM D-1710.
 - EPOXY: SIGMA VF TYPE HV
 - EPOXY: (FOR CE's) ABLEBOND 16-1.
- FINISH(ES):
 - BODY: (FOR SF's) PASSIVATED PER ASTM A-967.
 - BODY: (FOR BASIC & CC's) GOLD PLATE PER ASTM B-488 OVER NICKEL PLATE PER AMS-QQ-N-290.
 - CENTER CONDUCTOR: GOLD PLATE PER ASTM B-488 OVER NICKEL PLATE PER AMS-QQ-N-290.
 - INSULATOR & EPOXY'S: NONE
- CONNECTOR SHIPPED WITH PROTECTIVE CAP.

TOLERANCES AND NOTES				SEE NOTES		—		SEE NOTES		—	
DIMENSIONS ARE IN INCHES.				MATERIAL		SIZE		SPECIFICATION		PROCUREMENT	
FRACTION ± 1/32				NEXT ASSY		DATE		APPROVAL INITIALS		DRAWN BY	
1. MACHINE FINISH: 63 RMS				2. BREAK ALL SHARP EDGES .003 MAX.		3. MACHINED FILLETS .005 MAX.		4. MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 INCHES PER INCH		5. .002 T.I.R. TO ALL DIMENSIONS CONCERNING WITHIN .002 T.I.R. TO BE MET BEFORE PLATING.	
6. CHAMFER ALL THREADS 45°.				7. THREADS PER H-28		8. REMOVE ALL BURRS		9. REMOVE ALL BURRS		10. REMOVE ALL BURRS	
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